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Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the subject application, and please amend the claims as follows:

1-37. (Canceled)

- 38. (Currently amended) A method for securing a transversely oriented member to a flexible material portion of an endovascular graft or section thereof comprising:
 - a) providing a first layer of flexible graft material;
 - b) providing a flap of flexible graft material over a portion of the first layer;
- <u>ca</u>) disposing the transversely oriented member in proximity to a <u>the</u> flap in a flexible material portion of an endovascular graft or section thereof:
- db) folding the flap over at least a portion of the transversely oriented member to form a looped portion of the flap about the transversely oriented member; and
 - ee) securing the flap in the looped configuration;
 - providing a second layer of flexible graft material;
- g) <u>disposing the second layer over the flap and over at least a portion of the first</u>
- h) securing the first and second layers to each other at a location distal from the flap
 to define a flexible material portion of an endovascular graft or section thereof.
- (Currently amended) The method of claim 38 wherein the flap is comprised of a
 portion of a third layer of flexible graft material and the flap is secured to the third layer of
 flexible graft material.
- (Withdrawn) The method of claim 38 wherein the flap is secured in the looped configuration with adhesive.

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- 41. (Currently amended) The method of claim 38 wherein the flap is comprised of a portion of a the first layer of flexible material and the flap secured to a portion of a the second layer of flexible material.
- (Currently amended) The method of claim 38 wherein the flexible graft material comprises ePTFE.
- 43. (Original) The method of claim 42 wherein the flap is secured in the looped configuration by thermomechanical compaction.
- (Withdrawn) The method of claim 42 wherein the flap is secured in the looped configuration with FEP or PFA.
- 45. (Original) The method of claim 42 wherein the ePTFE material of the flap is sintered after being secured in the looped configuration.
- 46. (Withdrawn) The method of claim 62 wherein the member is a circumferentially oriented member.
- 47. (Currently amended) The method of claim 62 wherein the flap is comprised of a portion of a third layer of flexible graft material and the flap is secured to the third layer of flexible graft material.
- 48. (Withdrawn) The method of claim 62 wherein the flap is secured in the looped configuration with adhesive.

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- 49. (Currently amended) The method of claim 62 wherein the flap is comprised of a portion of a the first layer of flexible material and the flap secured to a portion of a the second laver of flexible material.
- 50. (Currently amended) The method of claim 62 wherein the flexible graft material comprises ePTFE.
- 51. (Original) The method of claim 50 wherein the flap is secured in the looped configuration by thermomechanical compaction.
- 52. (Withdrawn) The method of claim 50 wherein the flap is secured in the looped configuration with FEP or PFA.
- 53 (Original) The method of claim 50 wherein the ePTFE material of the flap is sintered after being secured in the looped configuration.
- 54. (Withdrawn) The method of claim 62 wherein the member is an expandable member.
 - Claims 55 61 (Canceled) 61.
- 62. (Currently amended) A method for securing a member to a flexible material portion of an endovascular graft or section thereof comprising:
 - providing a first layer of flexible graft material; a)
 - providing a flap of flexible graft material over a portion of the first layer: b)
- disposing the member in proximity to a the flap in a flexible material portion of ca) an endovascular graft or section thereof;

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<u>db</u>) folding the flap over at least a portion of the member to form a looped portion of the flap about the transversely oriented member; and

- ee) securing the flap in the looped configuration;
- providing a second layer of flexible graft material;
- g) disposing the second layer over the flap and over at least a portion of the first layer; and
- h) securing the first and second layers to each other at a location distal from the flap to define a flexible material portion of an endovascular graft or section thereof.
- 63. (Previously presented) The method of claim 62 wherein the member is a transversely oriented member.